

WHAT IS CLAIMED IS:

1                    1.        A method for depositing an undoped silicon oxide film on a substrate  
2 disposed in a process chamber, the method comprising:

3                    flowing a process gas comprising SiF<sub>4</sub>, H<sub>2</sub>, a silicon source, and an oxidizing  
4 gas reactant into the process chamber;

5                    forming a plasma having an ion density of at least 10<sup>11</sup> ions/cm<sup>3</sup> from the  
6 process gas; and

7                    depositing the undoped silicon oxide film over the substrate with the plasma  
8 using a process that has simultaneous deposition and sputtering components, wherein a  
9 temperature of the substrate during such depositing is greater than 450°C.

1                    2.        The method recited in claim 1 wherein the temperature of the substrate  
2 during such depositing is substantially between 500 and 800°C.

1                    3.        The method recited in claim 1 wherein the temperature of the substrate  
2 during such depositing is substantially between 700 and 800°C.

1                    4.        The method recited in claim 1 wherein the silicon source comprises  
2 SiH<sub>4</sub>.

1                    5.        The method recited in claim 4 wherein a ratio of a flow rate of SiF<sub>4</sub> to  
2 the process chamber to a flow rate of SiH<sub>4</sub> to the process chamber is substantially between  
3 0.5 and 3.0.

1                    6.        The method recited in claim 4 wherein the oxidizing gas reactant  
2 comprises O<sub>2</sub>.

1                    7.        The method recited in claim 6 wherein a flow rate of H<sub>2</sub> to the process  
2 chamber is less than 1500 sccm.

1                    8.        The method recited in claim 6 wherein a flow rate of O<sub>2</sub> to the process  
2 chamber is greater than a factor times a sum of the flow rate of SiF<sub>4</sub> and the flow rate of SiH<sub>4</sub>  
3 to the process chamber, the factor being less than about 1.8 for a flow rate of H<sub>2</sub> to the  
4 process chamber less than about 300 sccm and being between about 1.8 and 3.0 for a flow  
5 rate of H<sub>2</sub> to the process chamber greater than about 300 sccm.

1                    9.        The method recited in claim 1 wherein the process gas further  
2 comprises an inert gas.

1                    10.     The method recited in claim 9 wherein the inert gas comprises He.

1                    11.     The method recited in claim 1 wherein the undoped silicon oxide film  
2 is a first portion of an undoped silicon oxide layer, the method further comprising:  
3                    depositing a second portion of the undoped silicon oxide layer over the  
4 substrate; and  
5                    etching one of the first and second portions of the undoped silicon oxide layer  
6 between depositing the undoped silicon oxide film and depositing the second portion of the  
7 undoped silicon oxide layer.

1                    12.     The method recited in claim 11 wherein depositing the second portion  
2 of the undoped silicon oxide layer is performed before the etching and depositing the  
3 undoped silicon oxide film is performed after the etching.

1                    13.     The method recited in claim 11 wherein depositing the second portion  
2 of the undoped silicon oxide layer comprises:  
3                    flowing a second process gas comprising  $\text{SiF}_4$ ,  $\text{H}_2$ , the silicon source, and the  
4 oxidizing gas reactant into the process chamber; and  
5                    forming a second plasma having an ion density of at least  $10^{11}$  ions/ $\text{cm}^3$  from  
6 the second process gas,  
7                    wherein a temperature of the substrate during such depositing the second  
8 portion of the undoped silicon oxide layer is greater than  $450^\circ\text{C}$ .

1                    14.     A method for depositing an undoped silicon oxide film on a substrate  
2 disposed in a process chamber, the substrate having a trench formed between adjacent raised  
3 surfaces, the method comprising:  
4                    flowing a process gas comprising  $\text{SiF}_4$ ,  $\text{H}_2$ ,  $\text{SiH}_4$ , and  $\text{O}_2$  into the process  
5 chamber, wherein a ratio of a flow rate of  $\text{SiF}_4$  to a flow rate of  $\text{SiH}_4$  is substantially between  
6 0.5 and 3.0;  
7                    forming a plasma having an ion density of at least  $10^{11}$  ions/ $\text{cm}^3$  from the  
8 process gas; and

9                    depositing the undoped silicon oxide film over the substrate and within the  
10 trench with the plasma using a process that has simultaneous deposition and sputtering  
11 components, wherein a temperature of the substrate during such depositing is greater than  
12 450°C.

1                    15.     The method recited in claim 14 wherein the temperature of the  
2 substrate during such depositing is substantially between 500 and 800°C.

1                    16.     The method recited in claim 14 wherein the temperature of the  
2 substrate during such depositing is substantially between 700 and 800°C.

1                    17.     The method recited in claim 14 wherein a flow rate of O<sub>2</sub> to the  
2 process chamber is greater than a factor times a sum of the flow rate of SiF<sub>4</sub> and the flow rate  
3 of SiH<sub>4</sub> to the process chamber, the factor being less than about 1.8 for a flow rate of H<sub>2</sub> to  
4 the process chamber less than about 300 sccm and being between about 1.8 and 3.0 for a flow  
5 rate of H<sub>2</sub> to the process chamber greater than about 300 sccm.

1                    18.     The method recited in claim 14 wherein the process gas further  
2 comprises an inert gas.

1                    19.     The method recited in claim 14 wherein the undoped silicon oxide film  
2 is a first portion of an undoped silicon oxide layer, the method further comprising:  
3                    depositing a second portion of the undoped silicon oxide layer over the  
4 substrate and within the trench; and  
5                    etching one of the first and second portions of the undoped silicon oxide layer  
6 between depositing the undoped silicon oxide film and depositing the second portion of the  
7 undoped silicon oxide layer.

1                    20 .     A method for depositing an undoped silicon oxide layer on a substrate  
2 disposed in a process chamber, the substrate having a trench formed between adjacent raised  
3 surfaces, the method comprising, in the recited order:  
4                    depositing a first portion of the undoped silicon oxide layer over the substrate  
5 and within the trench by forming a high-density plasma that has simultaneous deposition and  
6 sputtering components;  
7                    etching at least part of the first portion of the undoped silicon oxide layer; and

8                    depositing a second portion of the undoped silicon oxide layer over the  
9 substrate and within the trench by forming a high-density plasma that has simultaneous  
10 deposition and sputtering components,  
11                    wherein depositing at least one of the first portion and the second portion  
12 comprises:  
13                    flowing a process gas comprising SiF<sub>4</sub>, H<sub>2</sub>, SiH<sub>4</sub>, and O<sub>2</sub> into the  
14 process chamber;  
15                    forming the high-density plasma from the process gas; and  
16                    depositing the at least one of the first portion and the second portion  
17 with the plasma at a temperature greater than 450°C.

1                    21.     The method recited in claim 20 wherein depositing the at least one of  
2 the first portion and the second portion comprises depositing the second portion.

1                    22.     The method recited in claim 20 further comprising:  
2 etching at least a part of the second portion of the undoped silicon oxide layer;  
3 and  
4                    depositing a third portion of the undoped silicon oxide layer over the substrate  
5 and within the trench by forming a high-density plasma that has simultaneous deposition and  
6 sputtering components.

1                    23.     The method recited in claim 20 wherein the temperature is  
2 substantially between 500 and 800°C.

1                    24.     The method recited in claim 20 wherein the temperature is  
2 substantially between 700 and 800°C.

1                    25.     The method recited in claim 20 wherein a flow rate of O<sub>2</sub> to the  
2 process chamber is greater than a factor times a sum of the flow rate of SiF<sub>4</sub> and the flow rate  
3 of SiH<sub>4</sub> to the process chamber, the factor being less than about 1.8 for a flow rate of H<sub>2</sub> to  
4 the process chamber less than about 300 sccm and being between about 1.8 and 3.0 for a flow  
5 rate of H<sub>2</sub> to the process chamber greater than about 300 sccm.

1                    26.     The method recited in claim 20 wherein the process gas further  
2 comprises an inert gas.